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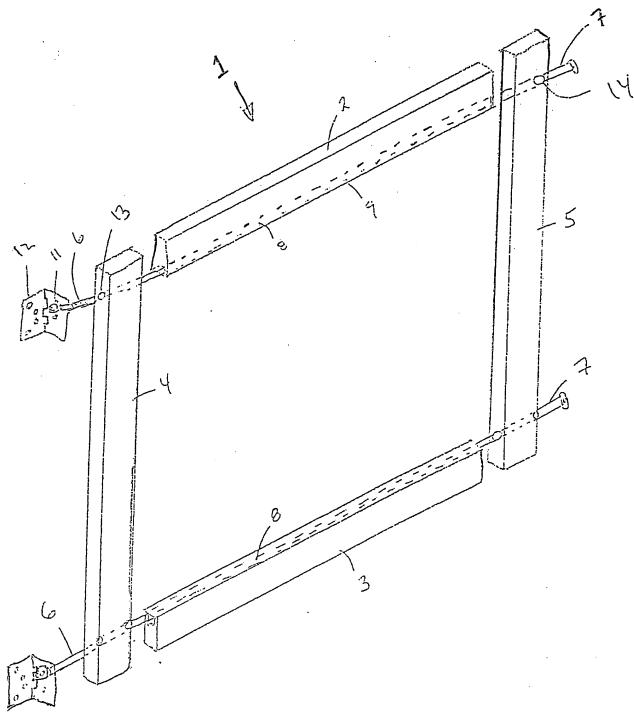


Figure 1.

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GATE OR DOOR FRAME ASSEMBLY AND METHOD OF MAKING A...
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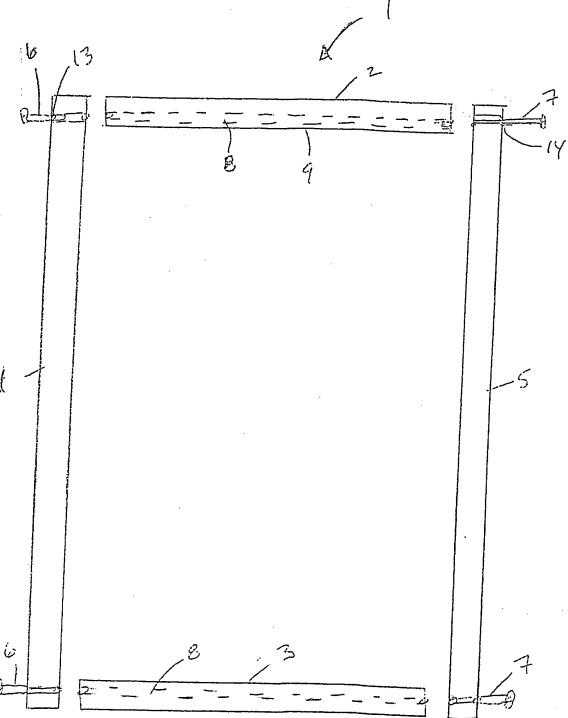
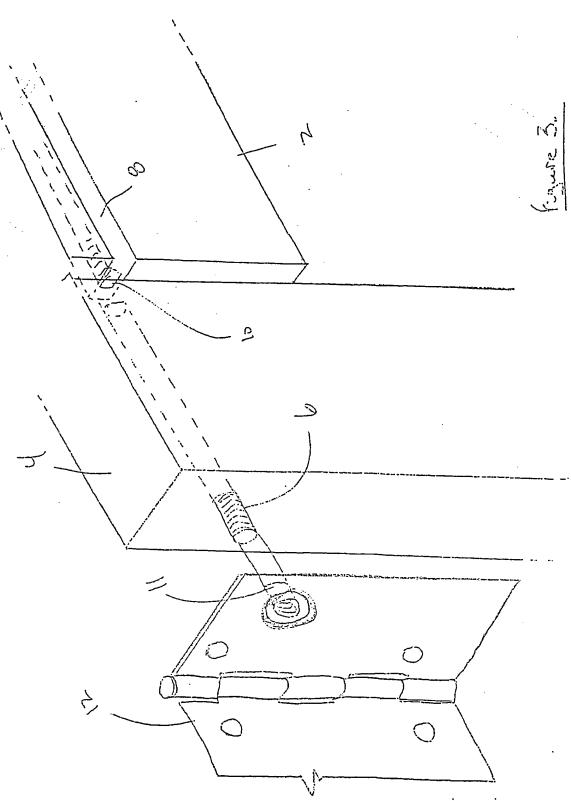


Figure 2.

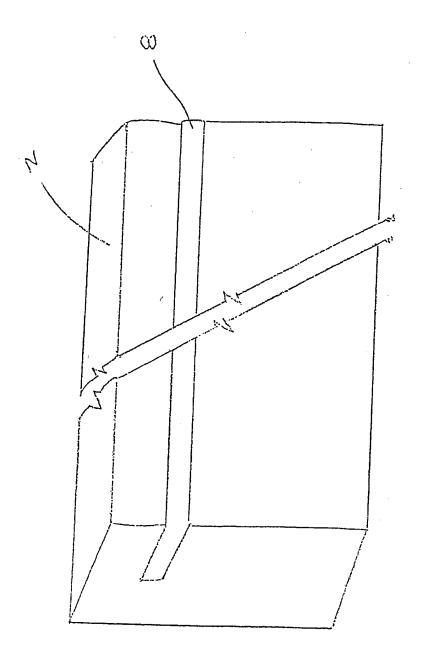


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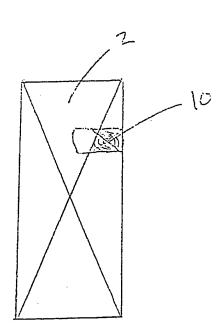


Figure 5.